

ASSEMBLY INSTRUCTIONS	
SUSPENSION CLAMP # 182 960-427	AI 073

- 1 Take off all nuts and washers from the U-Bolt.

 Pay attention that the U-Bolt remains on the clamp.

- 2 Remove the clamping piece and put the clamp in the correct position over the conductor.

- 3 Position the clamping piece over the U-Bolt and conductor.

- 4 Screw on all 4 nuts by hand fingertight. The clamping piece must be in a **horizontal position** before starting the tightening process.

- 5 Successively tighten the nut with 10 Nm by rotating continuously from nut to nut. Pay attention, that **NO** nut will be screwed more than half a wind per rotation turn, so that the clamping piece remains in the horizontal position during the whole installation.

- 6 When 10 Nm has been reached on all four nuts, the tightening torque can be increased in 10 Nm increments until the installation torque shown in the drawing is reached.

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